

INSTRUCTIONS FOR HC41120

HARDWARE LIST

(1) HC818250-001 KIT CONTAINING

- (2) - ALUM STAKE POCKET BRACKETS
- (2) - 3/8" CLIP NUTS
- (2) - 5/8" X 1" BOLTS
- (2) - 5/8" X 1 1/4" BOLTS
- (2) - 5/8" FLAT WASHERS
- (2) - 5/8" LOCK WASHERS
- (2) - 3/8" X 4" BOLTS FULLY THREADED
- (2) - 3/8" FLAT WASHERS
- (2) - 3/8" LOCK WASHERS
- (2) - 5/8" ALUM FLAT WASHERS

HKF72017

- (2) - STEEL J-CLAMPS
- (2) - .100 ALUM SPACERS
- (2) - 5/16" FLAT WASHERS TIED
- (4) - 5/16" X 5/8 CAMTAINER NUT
- (4) - 5/16" X 1 1/2" SS CARRIAGE BOLT
- (2) - 3/8" LOCK WASHERS
- (2) - 3/8" X 2" BOLTS



ATTACH CLIP NUTS TO ALUMINUM STAKE POCKET BRACKETS



CHECK THE FRONT STAKE POCKET ACCESS, IF COVERED, REMOVE ACCESS PANEL



HAND THREAD 3/8" X 4" BOLT INTO STAKE POCKET BRACKET & LOWER INTO STAKE HOLE AS SHOWN.



LOWER BRACKET UNTIL THE NUT IN THE BRACKET LINES UP WITH THE EXISTING HOLE ON THE INSIDE OF THE TRUCK.



USING 5/8" X 1" BOLT, NUT, LOCK WASHER & FLAT WASHERS, HAND TIGHTEN BOLT THROUGH THE EXISTING HOLE INTO THE BRACKET.*NOTE: PUT ALUM FLAT WASHER ON LAST, SO NO STEEL IS TOUCHING THE BODY



SNUG UP BOLT
** DO NOT FULLY TIGHTEN **

INSTRUCTIONS FOR HC41120



MAKE SURE BRACKET IS VERTICAL INSIDE OF STAKE POCKET, BEFORE PLACING FOOT OVER TOP OF IT

FRONT MOUNT POSITION IS PRE PUNCHED



FOAM TAPE MAY BE APPLIED TO BOTTOM OF FOOT FOR SCRATCH PROTECTION (FOAM TAPE NOT SUPPLIED)
USE SPACER UNDER FOOT IF NEEDED



PUT BOLT THROUGH THE FRONT HOLE INTO STAKE POCKET BRACKET. TIGHTEN J-HOOK BOLT FIRST, THEN 5/8" BOLT THROUGH INSIDE OF BED TO STAKE POCKET BRACKET, FINISH TIGHTENING FRONT BOLT



WITH THE 5/16" X 1 1/2" CB AND CAMTAINER NUT (USE T55 BIT FOR NUT), ATTACH FOOT TO RACK AS SHOWN HAND TIGHT ONLY



USE 3/8" X 2" BOLT, LOCK WASHER & 5/16" FLAT WASHER THROUGH THE REAR SLOTTED HOLE WITH THE COATED J-CLAMP ON BOTTOM ** HAND TIGHT **