

INSTRUCTIONS FOR HC41125

HARDWARE LIST

(1) HC818250-001 KIT CONTAINING

- (2) - ALUM STAKE POCKET BRACKETS
- (2) - 3/8" CLIP NUTS
- (2) - 5/8" X 1" BOLTS
- (2) - 5/8" FLAT WASHERS
- (2) - 5/8" LOCK WASHERS
- (2) - 3/8" x 4" BOLTS FULLY THREADED
- (2) - 3/8" FLAT WASHERS
- (2) - 3/8" LOCK WASHERS
- (2) - 5/8" ALUM FLAT WASHERS

HKF72015

- (4) - 5/16" X 5/8 CAMTAINER NUT
- (4) - 5/16" X 1 1/2" SS CARRIAGE BOLT
- (2) - 3/8 NYLON SPACERS
- (2) - 3/8 X 1 1/2 COUNTERSUNK BOLT
- (2) - ALUM CAMS WITH 3/8 PREBULGED NUTS INSTALLED



ASSEMBLE TOOL BOX FEET LOOSELY, AS SHOWN IN THE ABOVE PICTURES

INSTALL HC818250-001 LOOSELY AS PER INSTRUCTIONS, IN FRONT STAKE POCKET.
** USE LOCK-TITE ON 3/8 X 1 1/2" COUNTERSUNK BOLT **

ON CAM TAB, LONG END WILL FACE REAR ON DRIVER SIDE.
AS YOU ARE TIGHTENING THE CAM BOLT PRESS UP AS HARD AS POSSIBLE OR USE CLAMP THEN FULLY TIGHTEN

FULLY TIGHTEN FRONT STAKE POCKET

ALIGN AND FULLY TIGHTEN HEADACHE RACK

*** ALWAYS USE A LUBE OR WAX ON S.S HARDWARE TO PREVENT GULLING ***